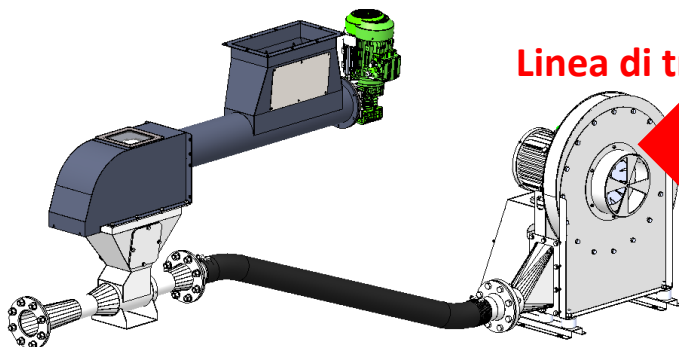


MODELLI DI TRASFERIMENTO NOCCIOLINO

980124002 HPS-5000
MACCHINA PER LA SEPARAZIONE DEL
NOCCIOLINO

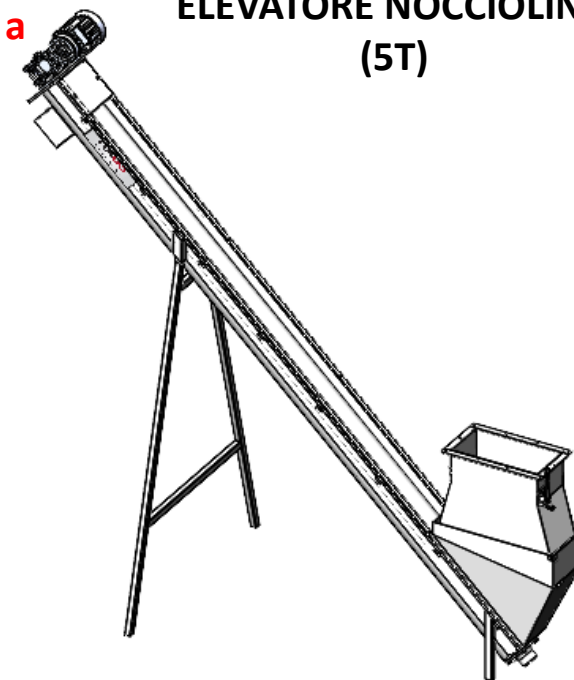
980124004 SISTEMA VENTURI
SISTEMA VENTURI PER IL TRASFERIMENTO DEL NOCCIOLINO



Linea di trasferimento singola

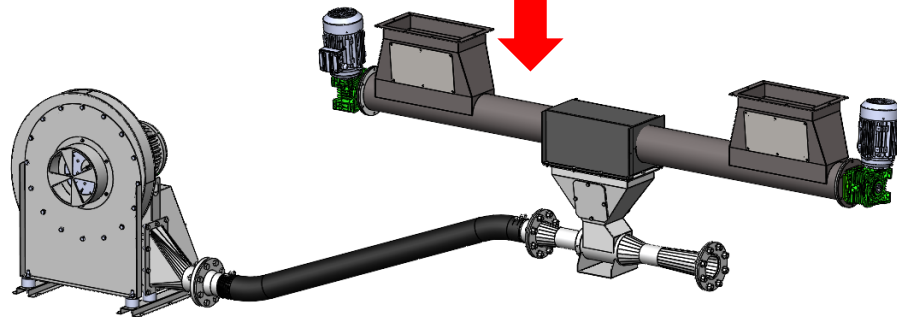
Linea di trasferimento a
coclea

980112028 EPD-310-5
ELEVATORE NOCCIOLINO
(5T)



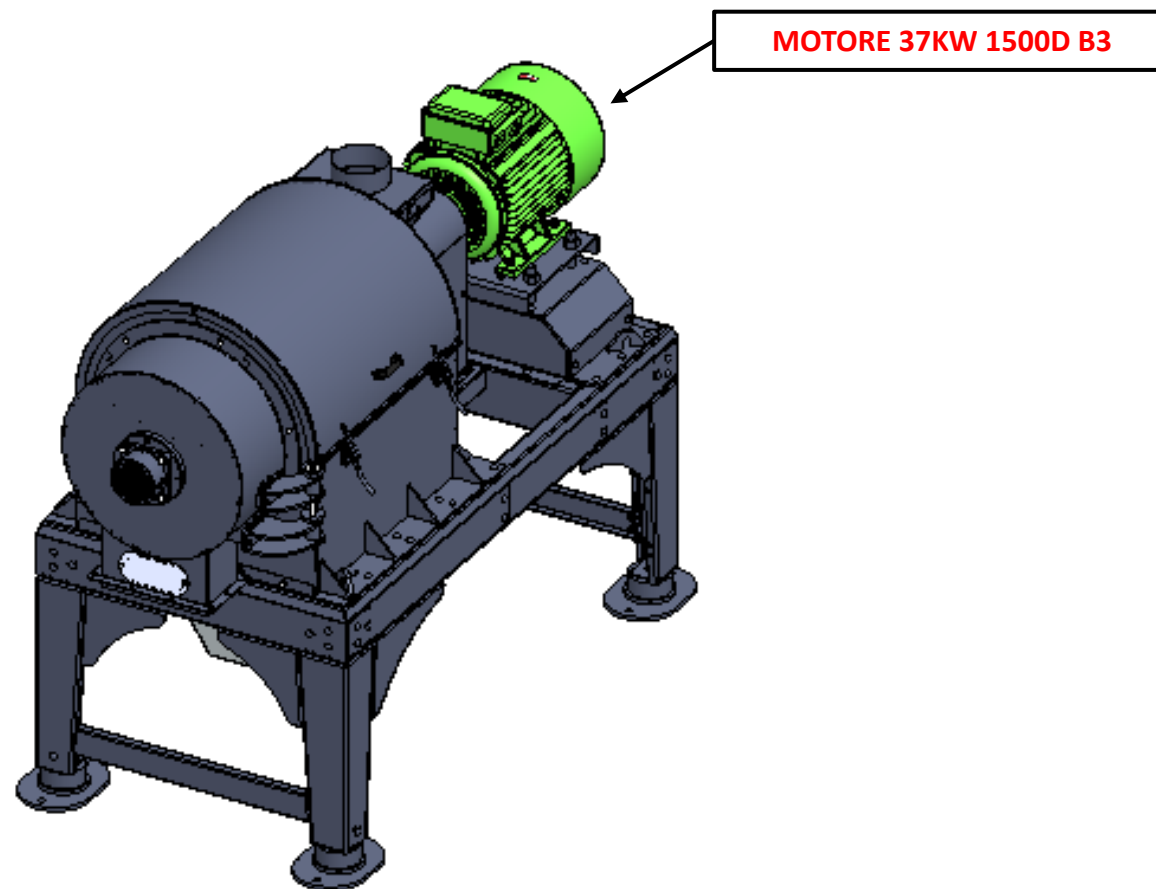
Linea di Trasferimento doppio

980124006 DOPPIA LINEA DI TRASFERIMENTO
PER IL NOCCIOLINO)



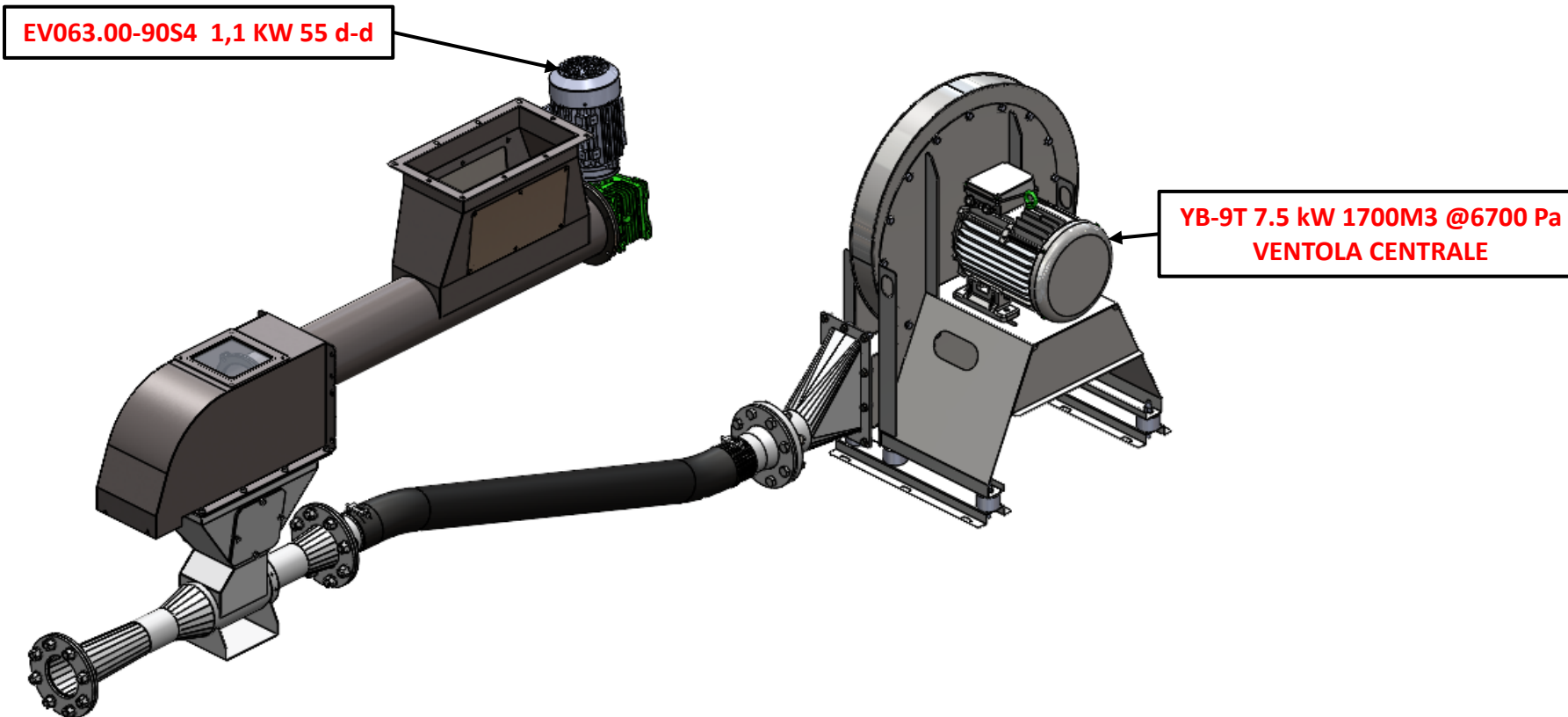
MODELLI DI TRASFERIMENTO NOCCIOLINO

980124002 HPS-5000 MACCHINA PER LA
SEPARAZIONE DEL NOCCIOLINO



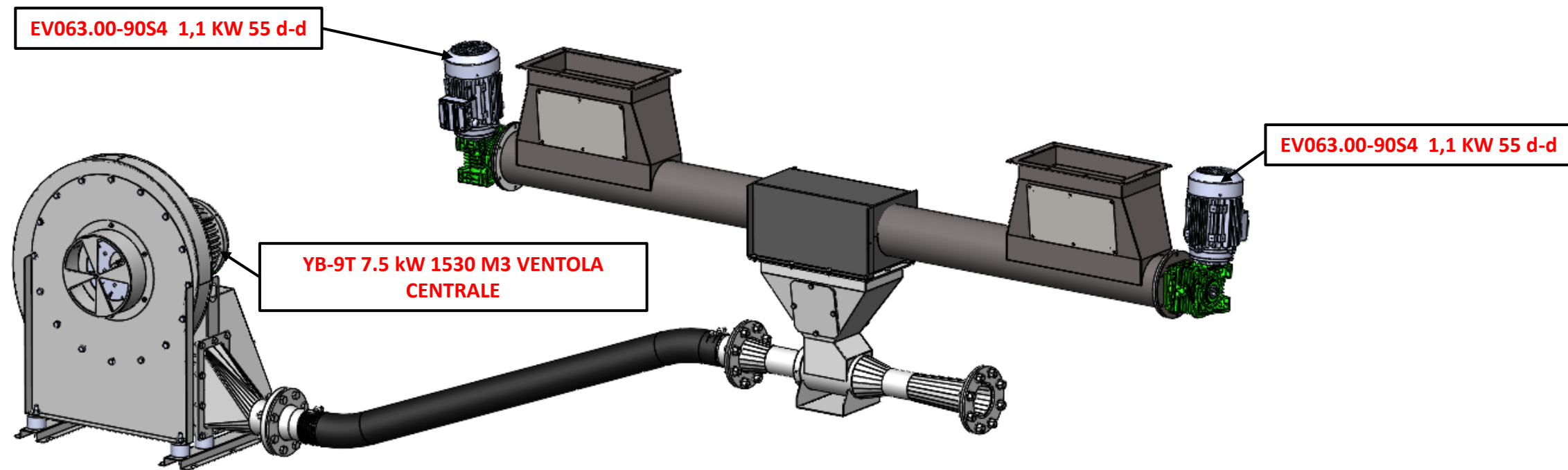
MODELLI DI TRASFERIMENTO NOCCIOLINO

980124004 SISTEMA VENTURI PER IL TRASFERIMENTO DEL NOCCIOLINO



MODELLI DI TRASFERIMENTO NOCCIOLINO

980124006 SISTEMA PER IL TRAFERIMENTO DEL NOCCIOLINO DA DUE LINEE



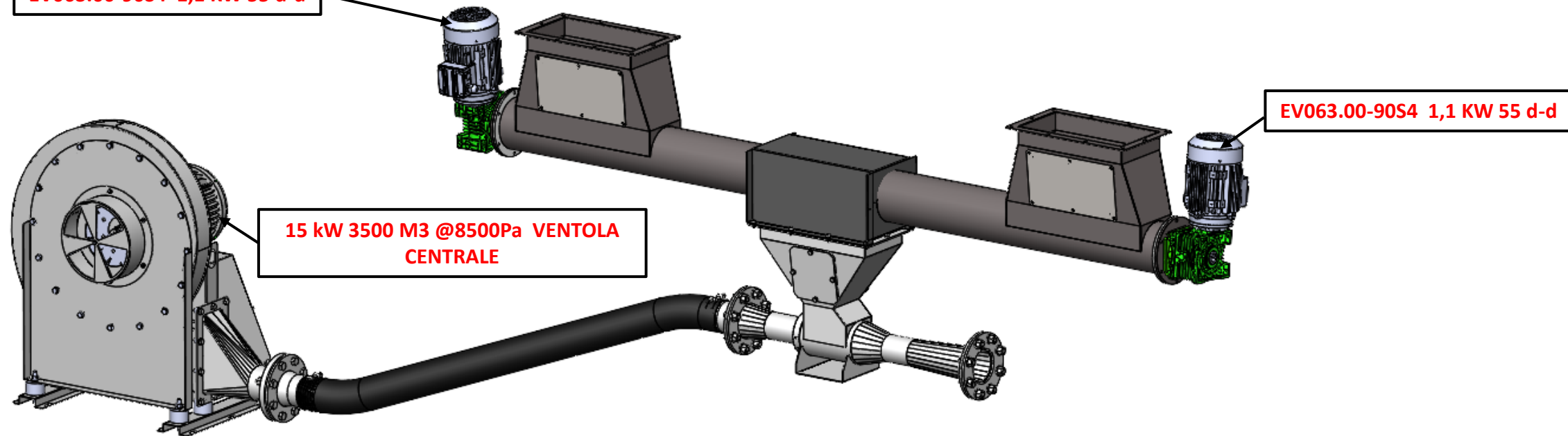
MODELLI DI TRASFERIMENTO NOCCIOLINO

980124006

SISTEMA DI TRASFERIMENTO DOPPIO

PER UN UTILIZZO DI 15
TON E OLTRE

EV063.00-90S4 1,1 KW 55 d-d



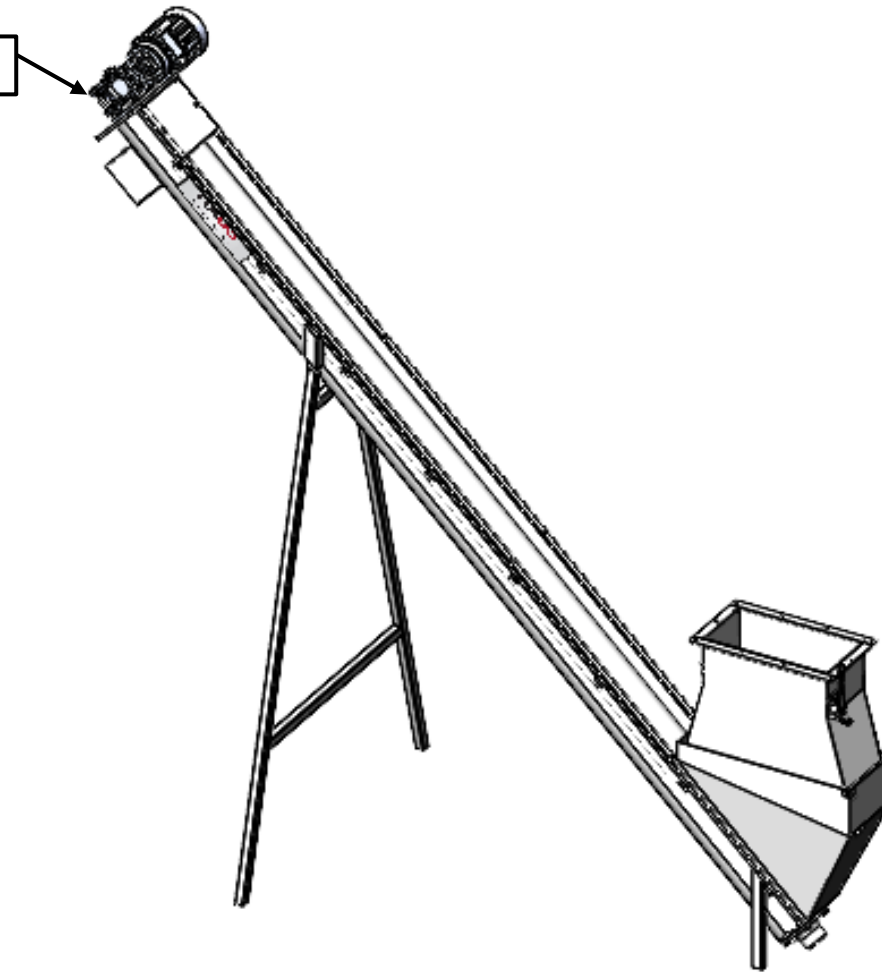
15 kW 3500 M3 @8500Pa VENTOLA
CENTRALE

EV063.00-90S4 1,1 KW 55 d-d

MODELLI DI TRASFERIMENTO NOCCIOLINO

980112028 EPD-310-5 ELEVATORE A COCLEA PER NOCCIOLINO (5T)

EV050.03-80M_4c 0,75KW 74 d-d



MODELLI DI TRASFERIMENTO NOCCIOLINO

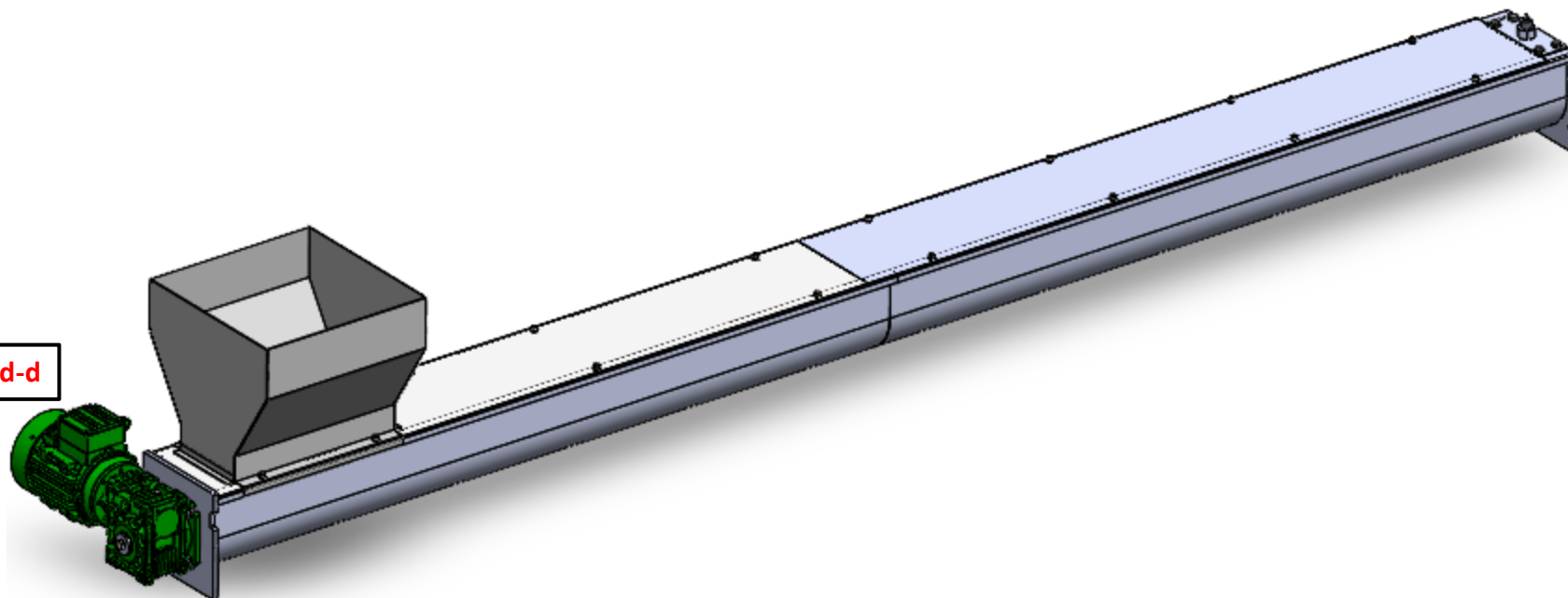
980112022 EPD-310-5 ELEVATORE A COCLEA PER LA SANSÀ DENOCCIOLATA (5T)

EV050.03-80M_4c 0,75KW 74 d-d



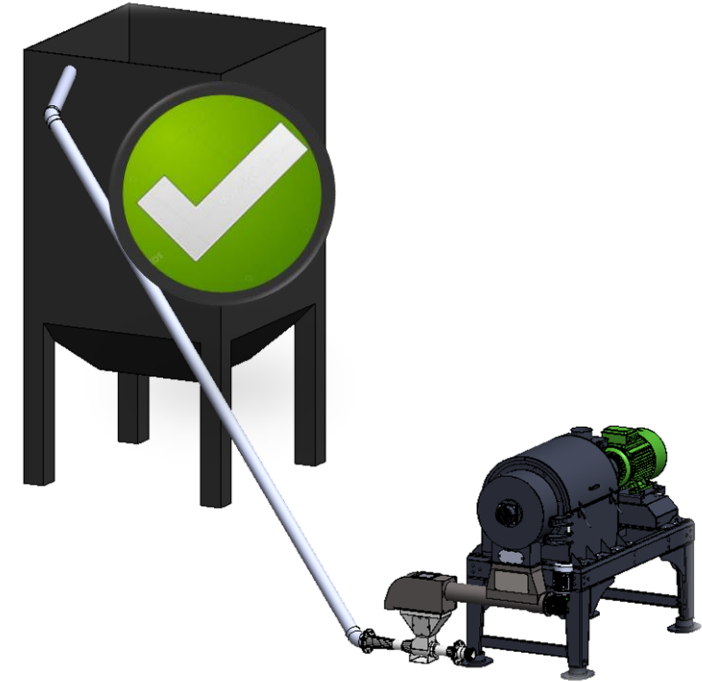
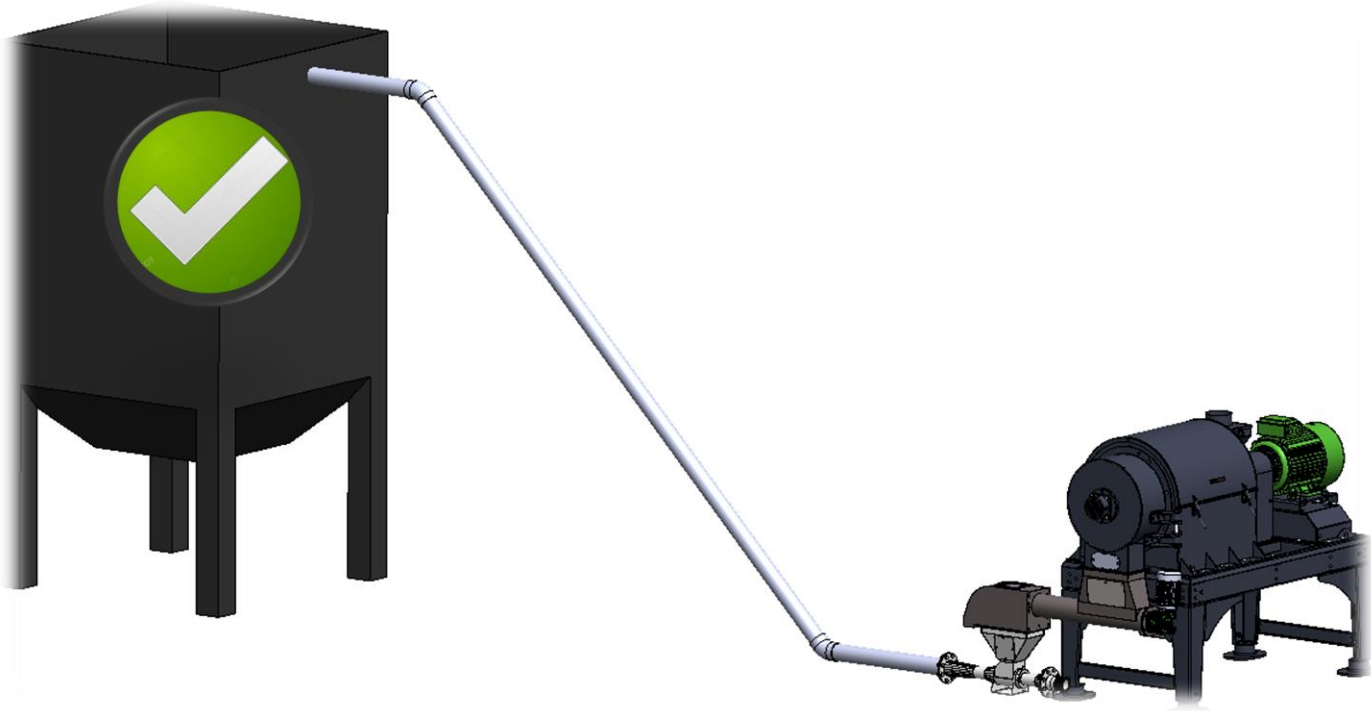
MODELLI DI TRASFERIMENTO NOCCIOLINO

980111031 EPY-310-5
COCLEA ORIZZONTALE PER IL TRASFERIMENTO DELLA
SANSÀ DENOCCIOLATA



EV050.03-80M_4c 0,75KW 74 d-d

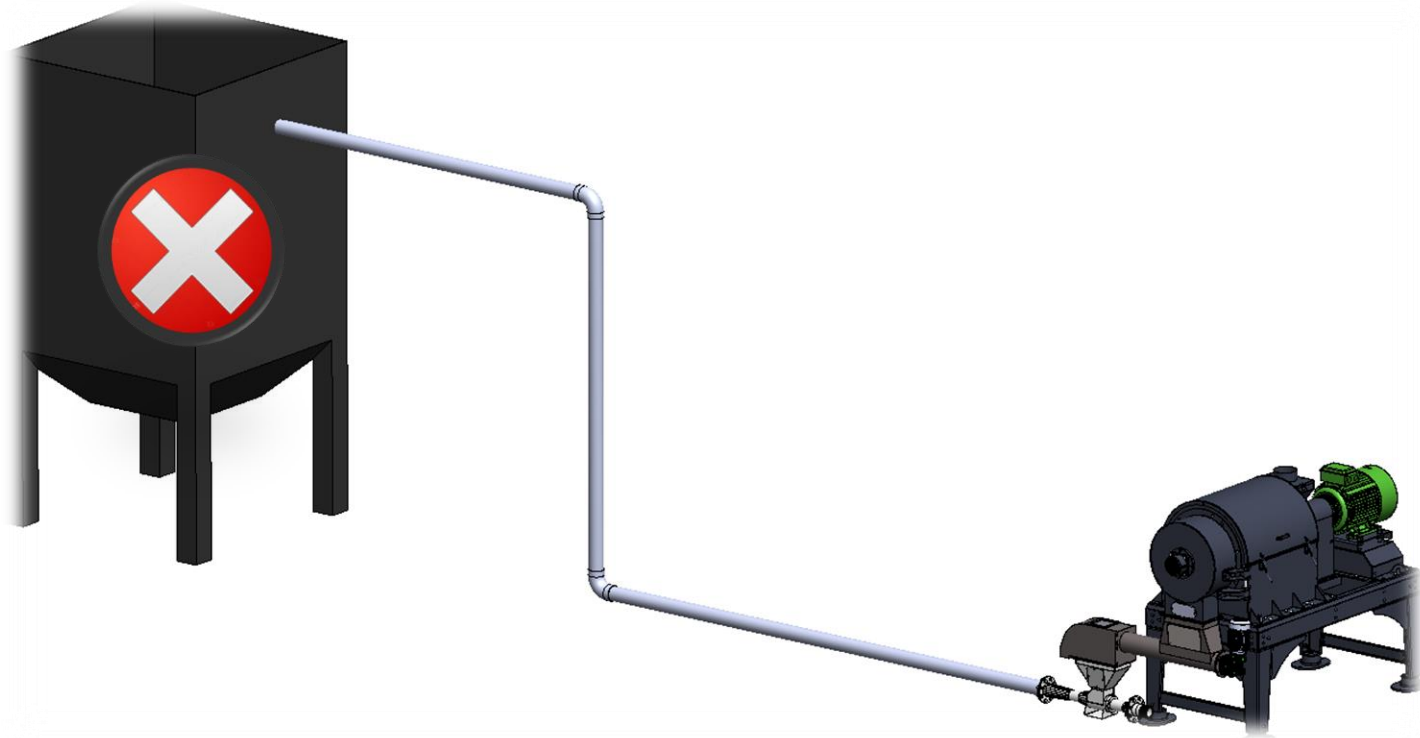
MODELLI DI TRASFERIMENTO NOCCIOLINO



La tubazione per il trasferimento del nocciolino dovrebbe rispettare i seguenti criteri:

- *Le curve utilizzate devono essere a 45°.*
- *Il diametro della tubazione deve avere un diametro di 125.*
- *Il materiale per la tubazione può essere in PVC on in acciaio ST37*

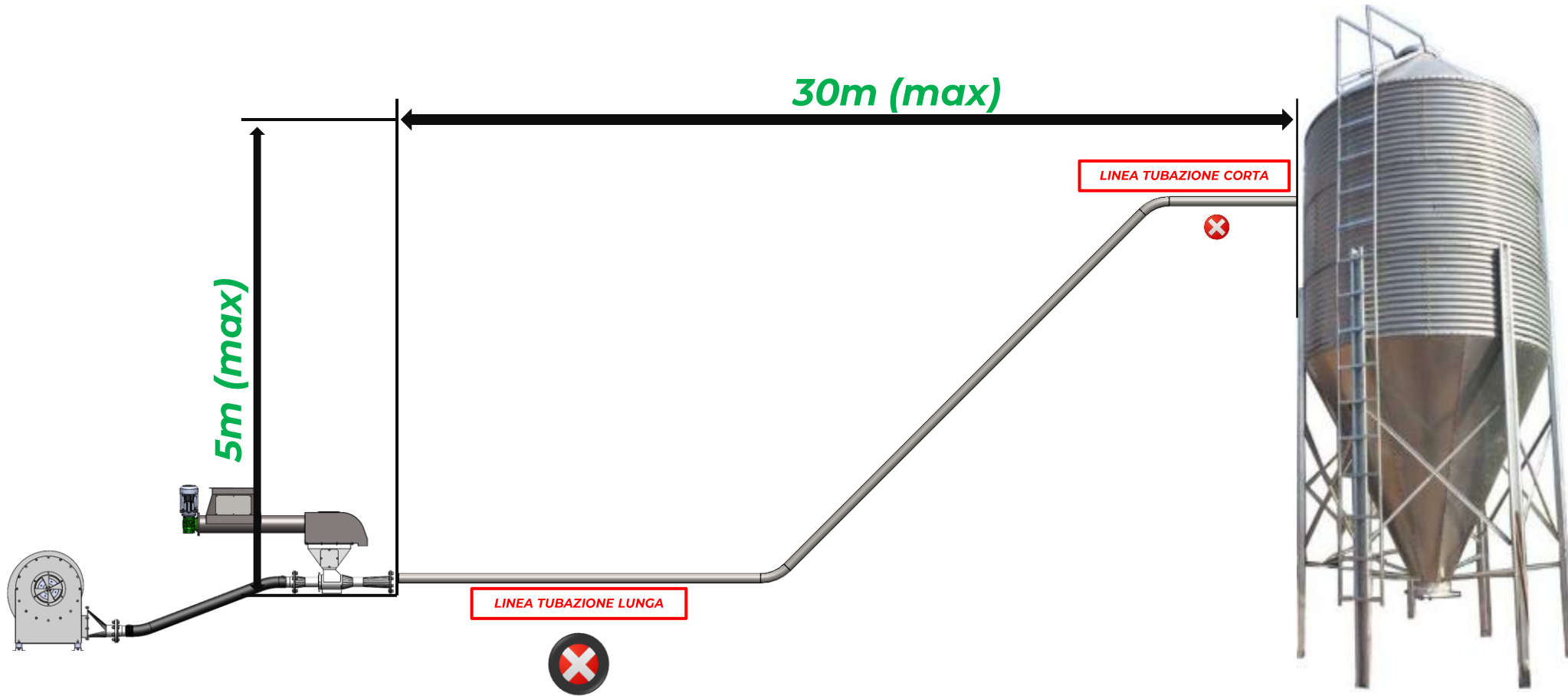
MODELLI DI TRASFERIMENTO NOCCIOLINO



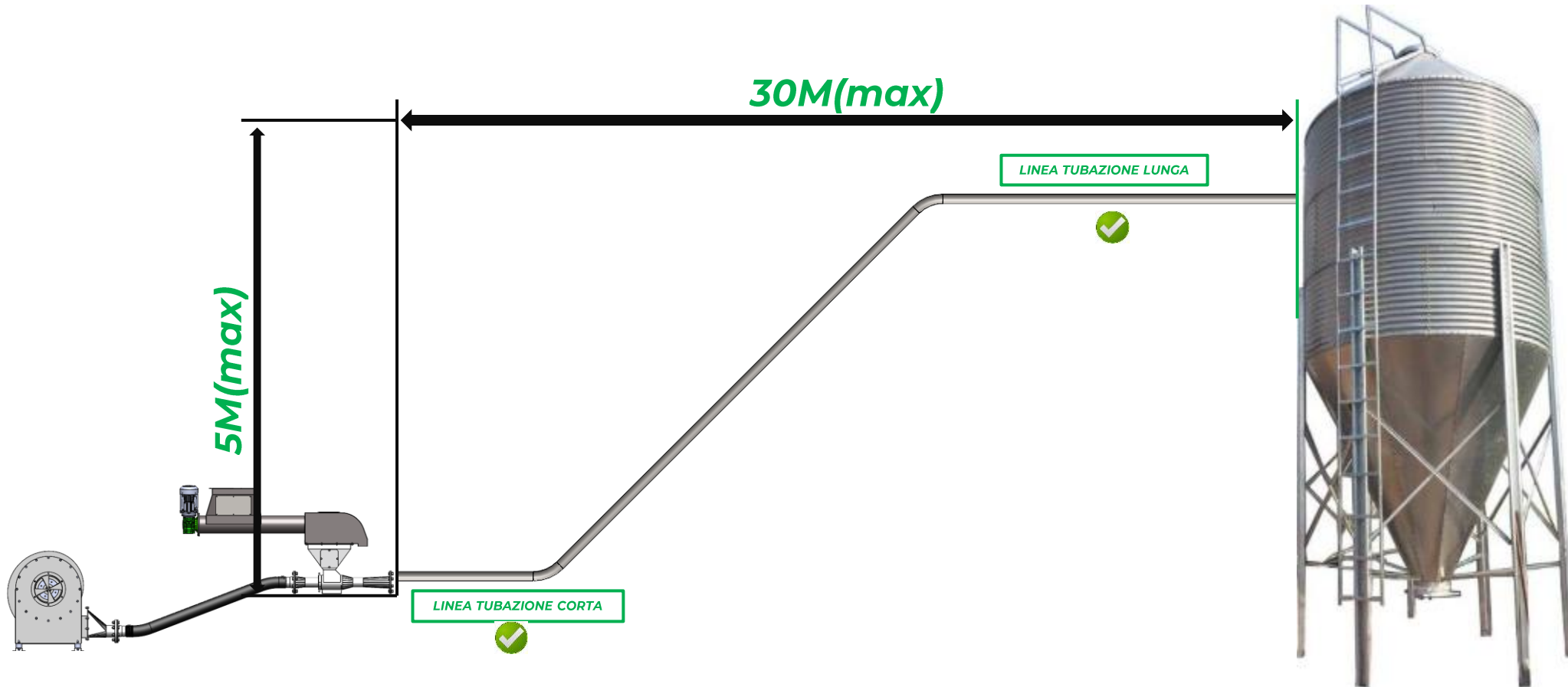
La tubazione di trasferimento non deve avere

- **Curve di 90°**
- **Le tubazioni non possono essere in materiale flessibile.**
- **La posizione del silo non deve essere nella direzione opposta al sistema venturi**

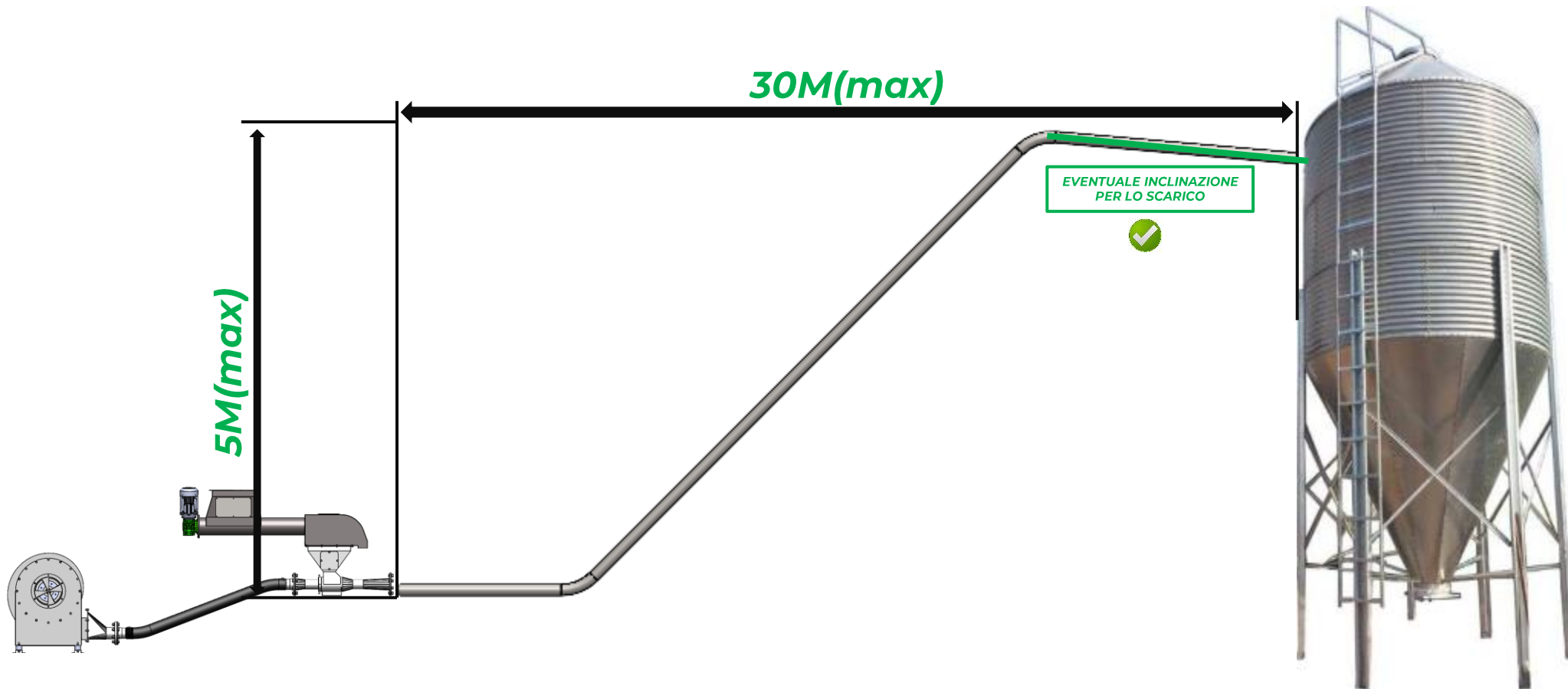
MODELLI DI TRASFERIMENTO NOCCIOLINO



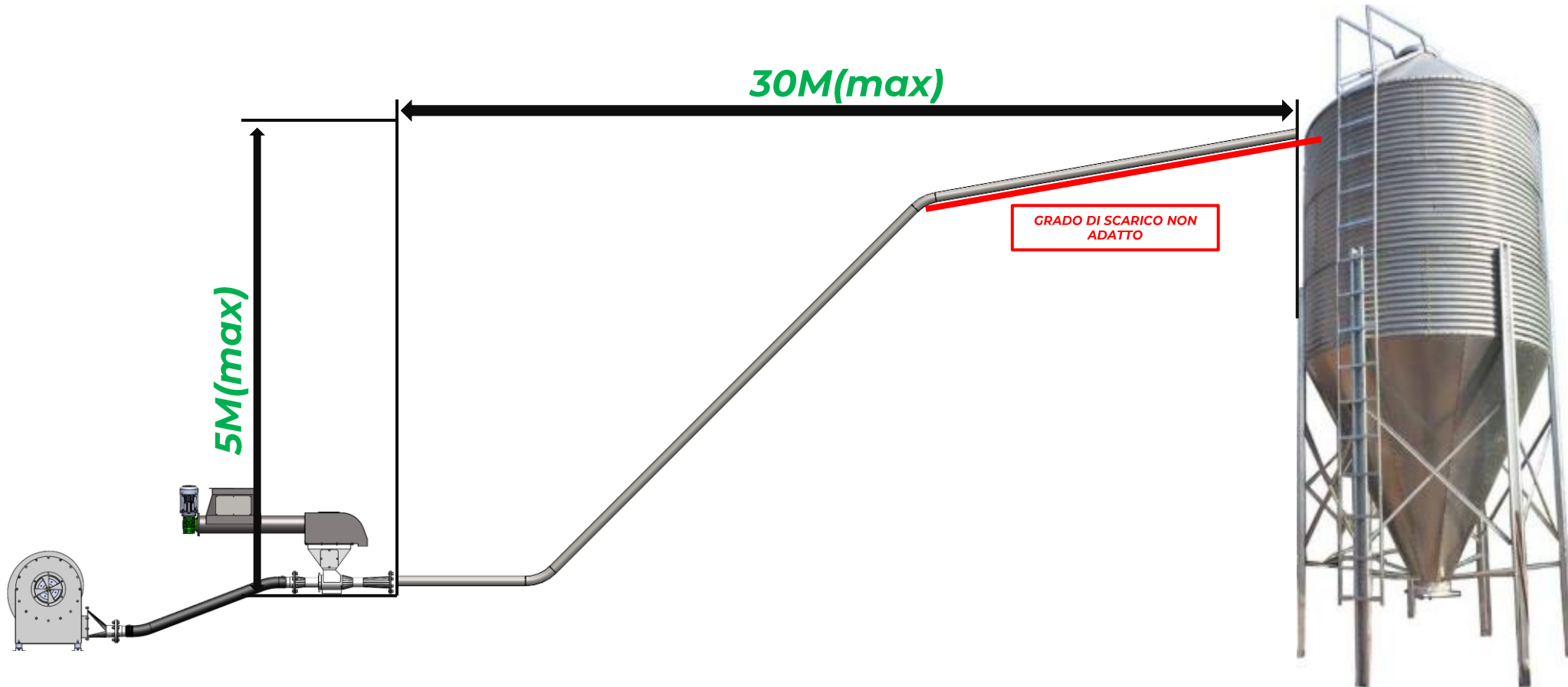
MODELLI DI TRASFERIMENTO NOCCIOLINO



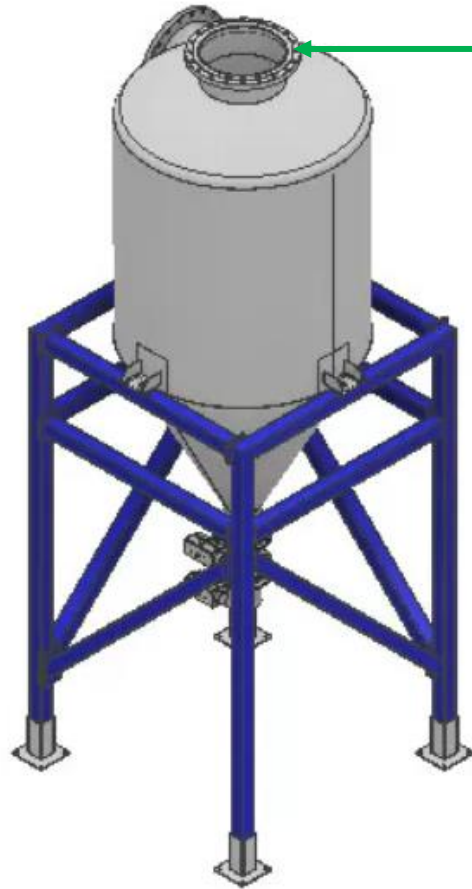
MODELLI DI TRASFERIMENTO NOCCIOLINO



MODELLI DI TRASFERIMENTO NOCCIOLINO















MODELLI DI TRASFERIMENTO NOCCIOLINO



Nel silos deve essere presente una presa d'aria in modo che l'aria proveniente dal ventilatore non crei contropressione.

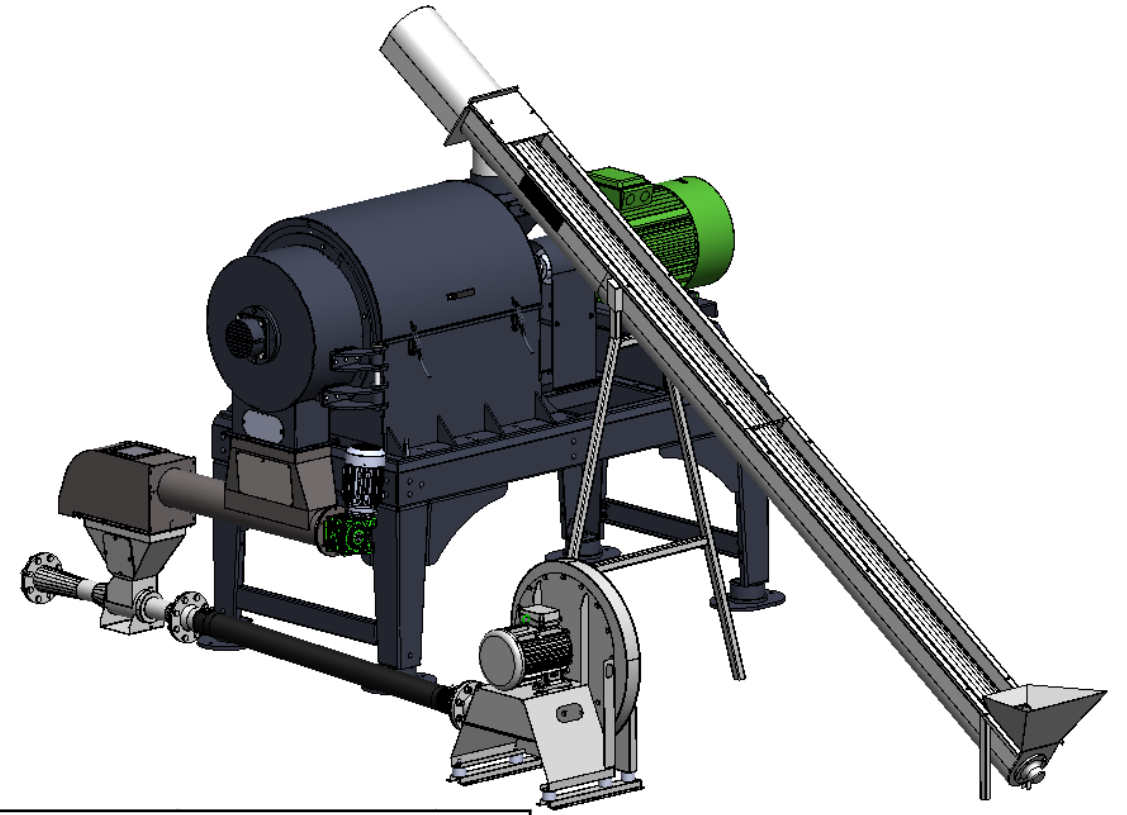
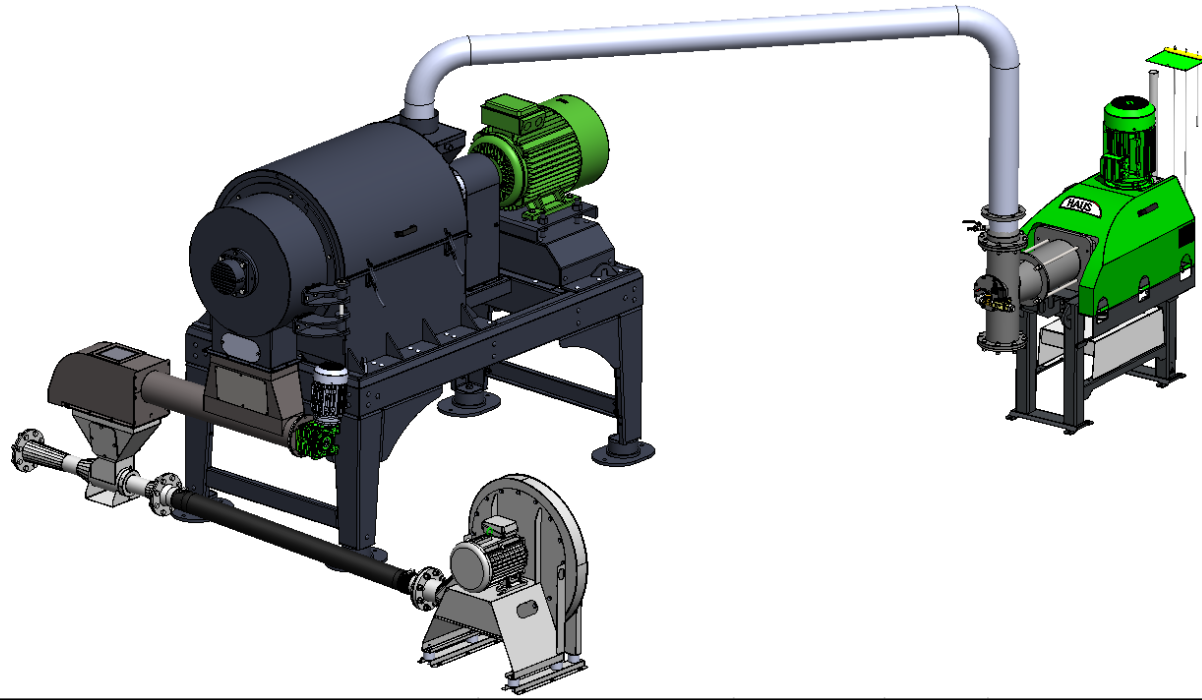


MODELLI DI TRASFERIMENTO NOCCIOLINO

GIRTLAK BORU		ST 37		45° DİRSEK	
					
PVC PİMAŞ		PVC-U		PVC-U 45° DİRSEK	
					
İÇ YÜZEYİ PÜRÜZLÜ BORULAR		KROM BORU		45° DİRSEK	
					
ESNEK BORULAR		90° DİRSEKLER			
					

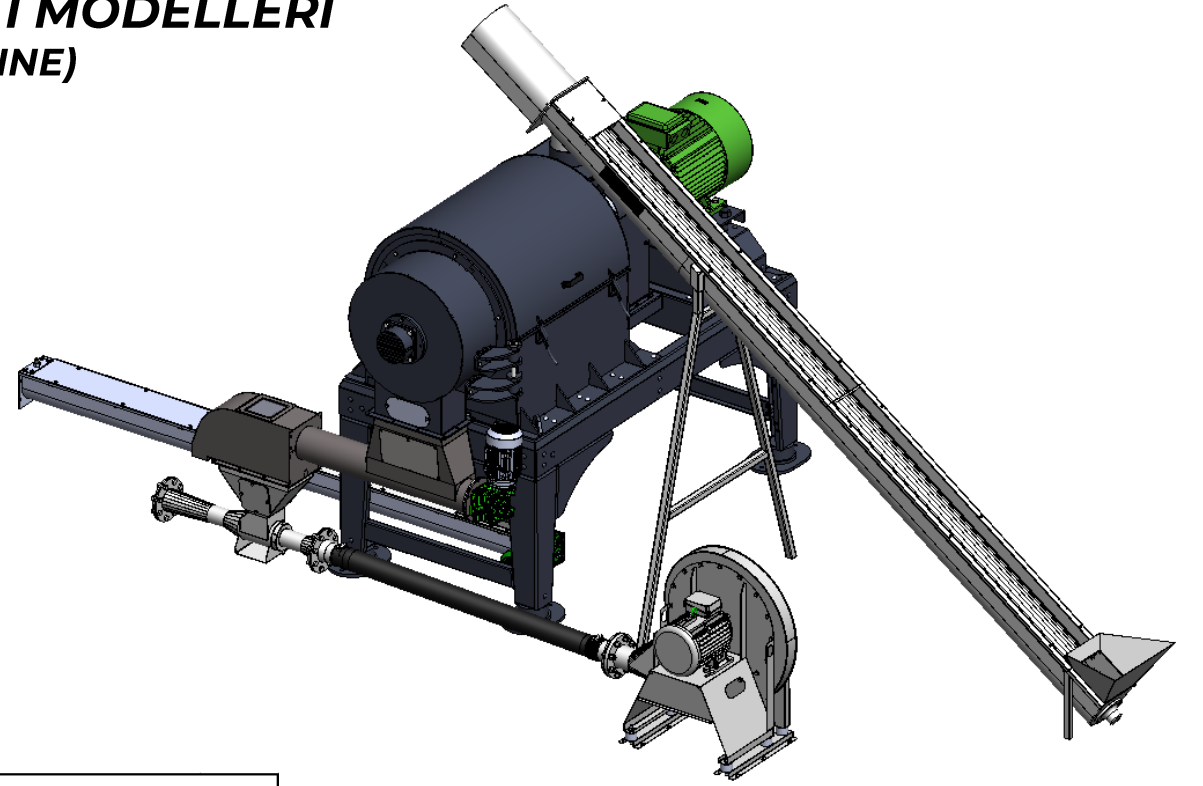
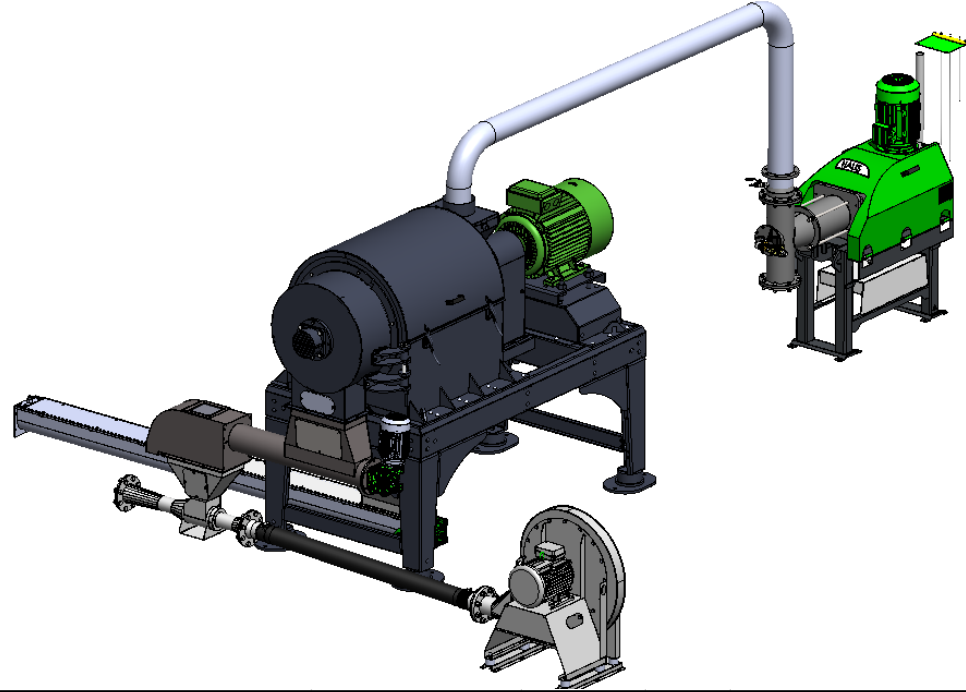
MESAFE VE YÜKSEKLİK BİLGİLERİ			
DİRSEK SAYISI	2 DİRSEK	3 DİRSEK	4 DİRSEK
MESAFE	30 METRE	25 METRE	20 METRE
YÜKSEKLİK	5 METRE	5 METRE	5 METRE

MODELLI DI TRASFERIMENTO NOCCIOLINO



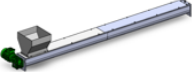
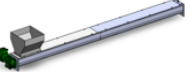






		ALGORİTMA					
		HELEZON İLE BESLEME ALGORİTMASI				PİSTON POMPA İLE BESLEME ALGORİTMASI	
1	FAN SİSTEMİ VE ÇEKİRDEK HELEZONU		DOL	1	FAN SİSTEMİ VE ÇEKİRDEK HELEZONU		DOL
2	ÇEKİRDEK AYIRICI		DOL	2	ÇEKİRDEK AYIRICI		DOL
3	PRİNA BESLEME HELEZONU		DOL	3	PİSTON POMPA		VFD
<p>1.Sırada fan sistemi ve helzon devreye girmelidir 2. olarak çekirdek yırıcı devreye girmelidir 3. olarak da besleme devreye girmelidir.</p>							
<p>NOT: DURDURMA İŞLEMİ ÇALIŞTIRMA SIRASININ TERSİ YÖNÜNDE OLUCAKTIR.</p>							

KONU: PİRİNA ÇEKİRDEK TRANSFER HATTI MODELLERİ (SUBJECT : POMACE SEED'S MODELS OF TRANSFER LINE)



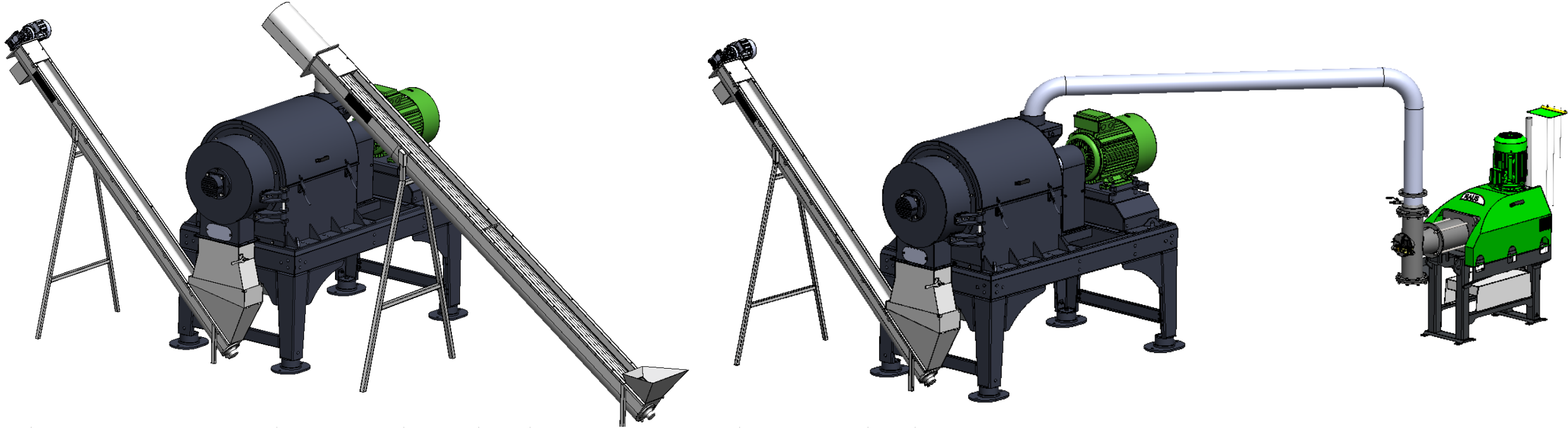
ALGORİTMA

HELEZON İLE BESLEME ALGORİTMASI			PİSTON POMPA İLE BESLEME ALGORİTMASI				
1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL	1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL
2	POSA ÇIKIŞ ELEVATÖRÜ		DOL	2	POSA ÇIKIŞ ELEVATÖRÜ		DOL
3	ÇEKİRDEK AYIRICI		DOL	3	ÇEKİRDEK AYIRICI		DOL
4	PRİNA BESLEME HELEZONU		DOL	4	PİSTON POMPA		VFD



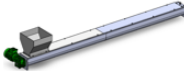




- 1.Sırada Fan ve helzon devreye girmelidir
- 2.olarak posa çıkış elevatörü çalışmalıdır.
3. olarak çekirdek ayırıcı devreye girmelidir
4. olarak da besleme devreye girmelidir.

NOT: DURDURMA İŞLEMİ ÇALIŞTIRMA SIRASININ TERSİ YÖNÜNDE OLUCAKTIR.

MODELLI DI TRASFERIMENTO NOCCIOLINO



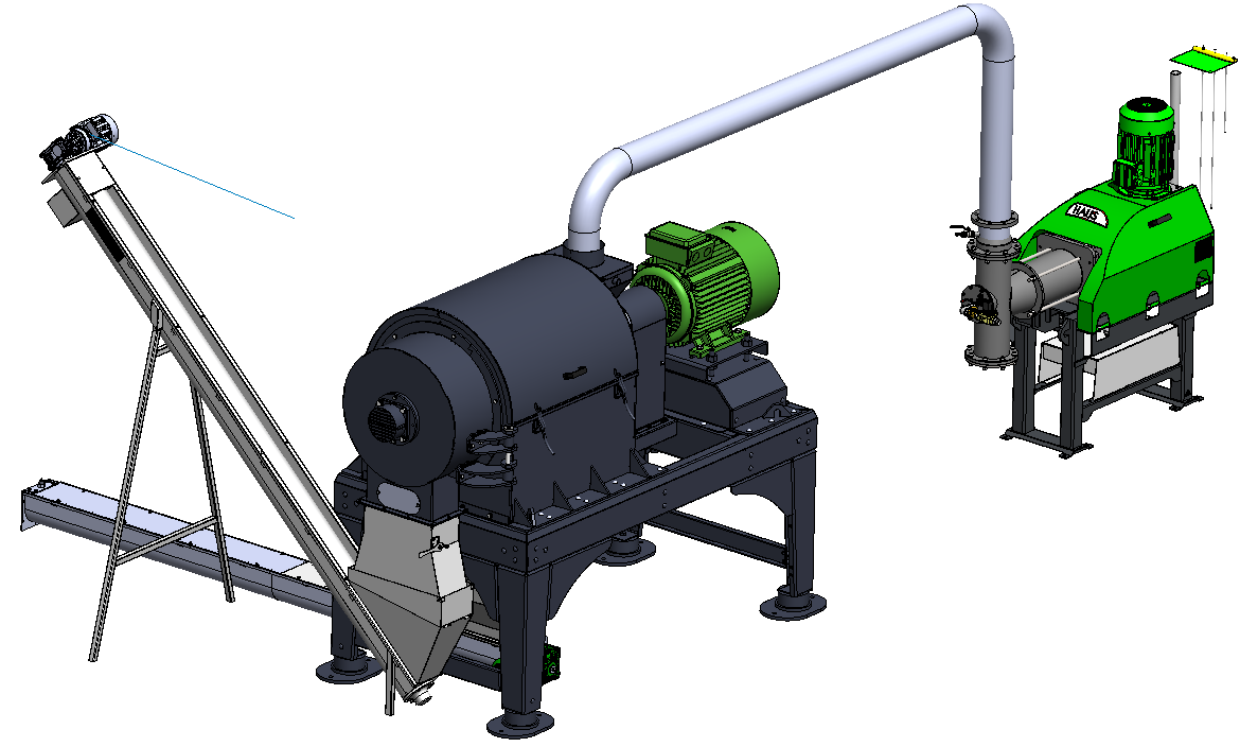
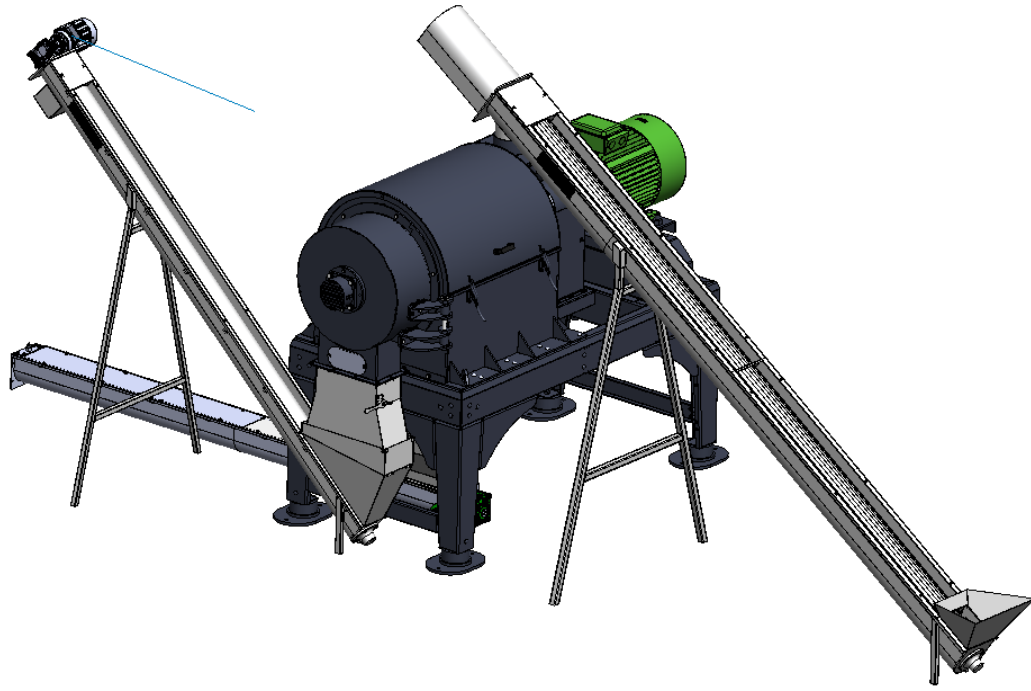
ALGORİTMA







HELEZON İLE BESLEME ALGORİTMASI			PİSTON POMPA İLE BESLEME ALGORİTMASI				
1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL	1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL
2	POSA ÇIKIŞ ELEVATÖRÜ		DOL	2	POSA ÇIKIŞ ELEVATÖRÜ		DOL
3	ÇEKİRDEK AYIRICI		DOL	3	ÇEKİRDEK AYIRICI		DOL
4	PRİNA BESLEME HELEZONU		DOL	4	PİSTON POMPA		VFD

1. çekirdek çıkış helzon devreye girmelidir
2. olarak posa çıkış elevatörü çalışmalıdır.
3. olarak çekirdek ayırıcı devreye girmelidir
4. olarak da besleme devreye girmelidir.

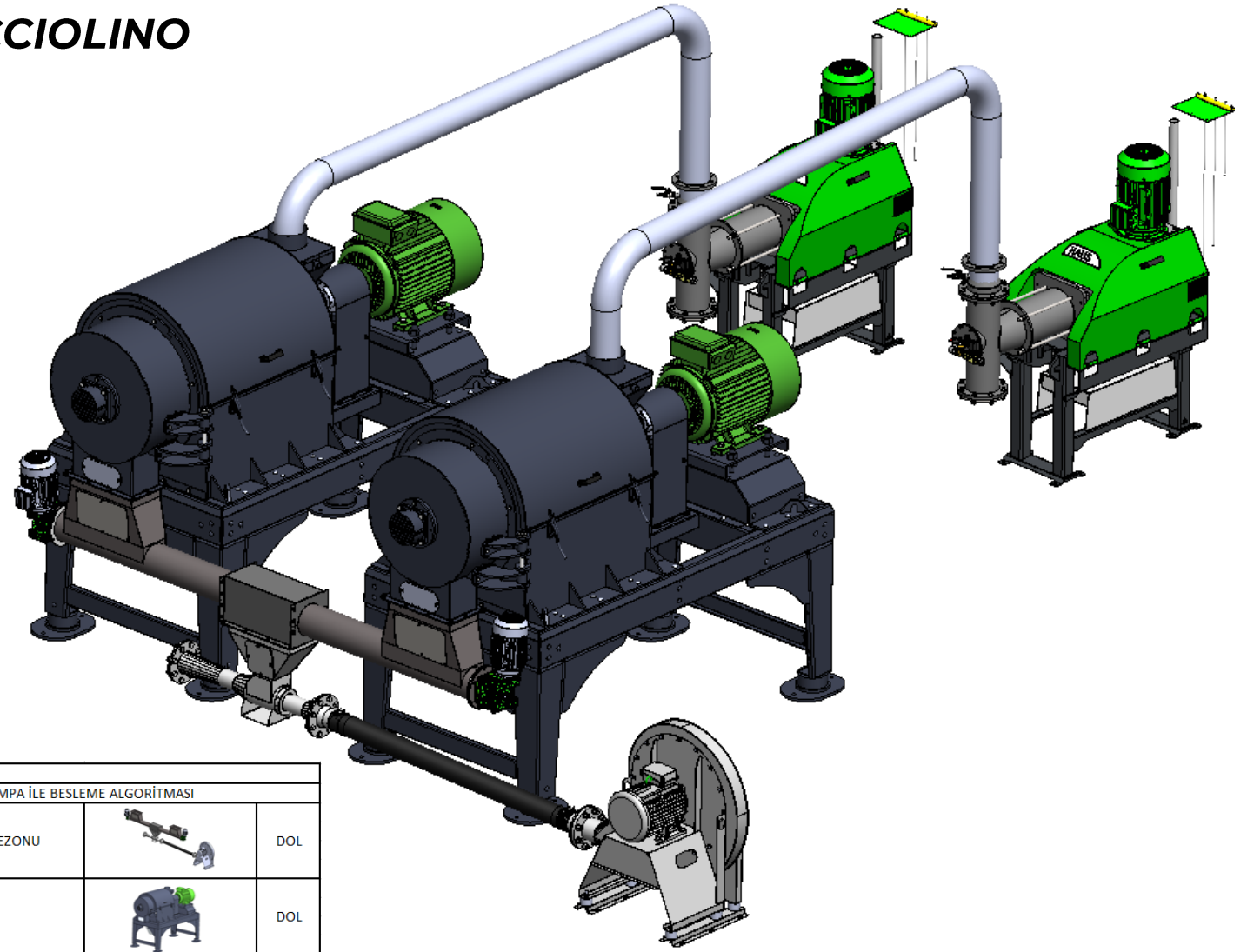
NOT: DURDURMA İŞLEMİ ÇALIŞTIRMA SIRASININ TERSİ YÖNÜNDE OLUCAKTIR.

MODELLI DI TRASFERIMENTO NOCCIOLINO



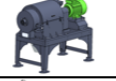




HELEZON İLE BESLEME ALGORİTMASI		ALGORİTMA		PİSTON POMPA İLE BESLEME ALGORİTMASI			
1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL	1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL
2	ÇEKİRDEK AYIRICI		DOL	2	ÇEKİRDEK AYIRICI		DOL
3	PRİNA BESLEME HELEZONU		DOL	3	PİSTON POMPA		VFD
1.Sırada helzon devreye girmelidir 2. olarak çekirdek yırıcı devreye girmelidir 3. olarak da besleme devreye girmelidir.							
NOT: DURDURMA İŞLEMİ ÇALIŞTIRMA SIRASININ TERSİ YÖNÜNDE OLUCAKTIR.							

MODELLI DI TRASFERIMENTO NOCCIOLINO



ALGORİTMA

HELEZON İLE BESLEME ALGORİTMASI			PİSTON POMPA İLE BESLEME ALGORİTMASI				
1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL	1	ÇEKİRDEK ÇIKIŞ HELEZONU HELEZONU		DOL
2	ÇEKİRDEK AYIRICI		DOL	2	ÇEKİRDEK AYIRICI		DOL
3	PRİNA BESLEME HELEZONU		DOL	3	PİSTON POMPA		VFD
1.Sırada Fan ve helzon devreye girmelidir							
2. olarak çekirdek yırıcı devreye girmelidir							
3. olarak da besleme devreye girmelidir.							
NOT: DURDURMA İŞLEMİ ÇALIŞTIRMA SIRASININ TERSİ YÖNÜNDE OLUCAKTIR.							